



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4384-1

Job Sheet 183754



Part No: D4384-1

Job Qty: 10 ea

Part Name: Placard



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/26/18

Job Tracking No:

Due Date: 10/5/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 11-06-05 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	10 pcs		10/5/18	0.00	0.00	Purchasing		<i>[Signature]</i> OCT 02 2018
110	Packaging	10 pcs		10/5/18	0.00	0.00	Packaging2		<i>[Signature]</i> OCT 02 2018
120	QC	10 pcs		10/5/18	0.00	0.00	QC6		38
130	Packaging	10 pcs		10/5/18	0.00	0.00	Packaging3-2	5+090	OCT 16 2018
140	QC21-SA	10 Ea		10/5/18	0.00	0.00	QC21		OCT 16 2018

Part Op 100 - Issue P/O *041153* Manufacture as per Dwg D4384
Descriptions: 130 - ***ONE YEAR EXPIRED DATE FROM RECEIVING: *2019-10-02****

CT SEP 26 2018 X10

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4384-1P	Placard	10 pcs (1 ea)	100-Purchasing	<i>S115206</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D4384-1P	10	0	0

Part Specifications

Specifications could not be found.

Plex 9/26/18 7:08 AM Dart.lajeunesse.marie



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S115208



Part: D4384-1

Job No: 183754

Serial No/Batch: S115208

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/02/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

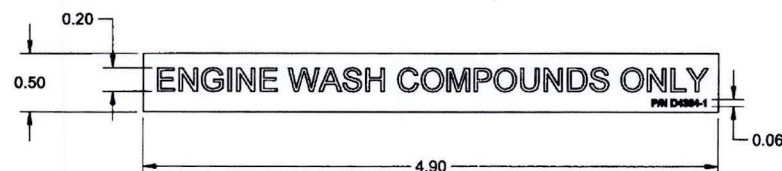
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval 		
Description Work Order Deviation				Disposition					
				Completed By					
				Lead hand / Supervisor Approval Verification					
				QC / QA Coordinator Approval					

Root Cause				FAULT CATEGORY			
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐		
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐		
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐		
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐		
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐		
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐		
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐		
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐		
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐		
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐		
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____					
Misidentified ☐	Past Due ☐						

SHOP COPY
 RETURN TO
 ENGINEERING
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 183754 MCT
 1809-26



D4384-1 PLACARD

RELEASED
 2011-06-30
 JNT

NOTES:

- 1) MATERIAL: MANUFACTURE FROM 3M 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A
- 8) RED LETTERS ON WHITE BACKGROUND AND SELF-ADHESIVE BACK

A NEW ISSUE		RF	11.03.31
REV.	DESCRIPTION		DATE
DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RE		
CHECKED	#	DRAWING NO.	REV. A
MFG. APPR.	#	D4384	SHEET 1 OF 1
APPROVED	#	TITLE	SCALE
DE APPR.	#	PLACARD	NTS
DATE	11.03.31	COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041153**

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041153

PO Date: 9/26/18

Due Date: 10/4/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
SEP 26 2018

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	183766	D4377-1P			Placard : Various STC's As per Dwg D4377 Rev. A	Firmed	-	10/4/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
2	183754	D4384-1P			Placard : Various STC's As Per Dwg D4384 Rev. A	Firmed	-	10/4/18	10 pcs	0 pcs	10 pcs	\$8.00/pcs	\$80.00
3	183767	D5079-1P			Placard, EAPS : Various STC's As Per Dwg D5079 Rev. B	Firmed	-	10/4/18	12 pcs	0 pcs	12 pcs	\$6.666/pcs	\$79.99
Grand Total:													\$239.99

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 9/26/18 11:42 AM dart.lavoie.chantal

Studio Lettrage 2001

210 Main West
Hawkesbury, Ontario K6A 2H6
Canada

INVOICE

Invoice No.: 46932
Date: 10/01/2018
Ship Date:
Page: 1
Re: Order No.

Sold to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Ship to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Business No.:

Item No.	Unit	Quantity	Description	Tax	Unit Price	Amount
		✓ 6	D4377-1P. ✓	H	13.3333	80.00
		✓ 10	D4384-1P. ✓	H	8.0000	80.00
		✓ 12	D5079-1P. ✓	H	6.6667	80.00
			PO# 041153 ✓			
			Attn: Chrisoula. T			
			Subtotal:			240.00
			H - HST			
			HST			31.20
Studio Lettrage 2001 HST: #HST						
Shipped By: Tracking Number:					Total Amount	271.20
Comment: WO23697					Amount Paid	0.00
Sold By:					Amount Owing	271.20

*** CERTIFICATE of CONFORMITY ***				
Manufacture: <u>Studio SL2</u>				
Purchase order #:	Packing Slip#	Part #:	Drawing Rev:	Serial/Batch:
<u>041153</u> ✓	<u>WO#23697</u>			
Description (Part Name):			Quantity:	
<u>D4377-1P, D4384-1P, D5079-1P.</u>			<u>6, 10, 12</u>	
Certification: We hereby certify that:				PLEASE CHECK BOX IF REQUIRED
1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications.				☒
2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order.				☒
3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time.				☒
4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document.				☒
Record Expiry Date of Materials: <u>Oct 2, 2019</u>				
Authority: <u>3m</u>				
Approval: <u>Valerie Young</u>		Date: (yyyy/mm/dd)		
		<u>2018/10/02</u>		
Signature:		Title:		
<u>[Signature]</u>		<u>office Admin.</u>		

DAS
68
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DAS
38
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